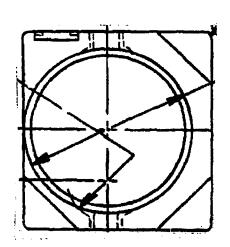
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NOTICE OF	REVISION (NOR)		1. DATE (YYMMD	D)	Form Approved
This revision described below?	has been authorized for the document listed.		01	0710	OMB NO. 0704-0188
Public reporting burden for this collection of information is data sources, gathering and maintaining the date needed, an any other aspect of this collection of information including. Operations and Reports, 1215 Jefferson Davis Highway, Sui Project (0704-0188) Washington DC 20503.	d completing and reviewing the collection of information suggestions for reducing this burden to Washington Her ite 1204, Arlington, VA 22202-4302 and to the Office o	n. Send comments regi adquarters Services, Di of Management and Bu	arding this burd rectorate for in dget, Paperworl	n estimate of formation Reduction	2. PROCURING ACTIVITY NO. L1S2105
PLEASE <u>DO NOT</u> RETURN YOUR CPMPLETED TO ISSUING CONTRACTING OFFICER FOR THE CON	DEITHER OF THESE ADDRESSES. RETURN C TRACT / PROCURING ACTIVITY NUMBER L	OMPLETED FORM ISTED IN ITEM 2 C	TO THE GO F THIS FORM	/ERNMENT 1.	3. DODACC
4. ORIGINATOR	b. ADDRESS (Street, City, State, Zip Code)		5. CAGE C	ODE	6. NOR NO.
a. TYPED NAME (First, Middle Initial, Lest)	ARDEC, AMSTA-AR-	CCL-A	19200		001
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			19	200	7266834
9. TITLE OF DOCUMENT		10. REVISION I	ETTER		11. ECP NO.
Body, Barr		13. CURRENT	13.	NEW	L1S210#5
12. CONFIGURATION ITEM (OR SYSTEM) TO	WHICH ECP APPLIES		N	OR SHT	
M2 Browning Hear	vy Machine Gun, Calibe	r .50	•	of 1	

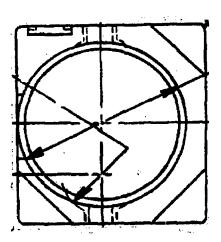
DESCRIPTION OF CHANGE:

Change the end view shown in Zone C7:

From:



To:



11. THIS SECTION FOR GOVERNMENT USE ONLY										
a. (X) one X (1) Existing document sup	plemented by his NOR may be used in manufacturing									
(2) Revised document mu	(2) Revised document must be received before manufacturer may incorporate this change.									
	ocument shall make above revision and furnish revised document.									
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT AMSTA-AP-CCI F C. TYPED NAME (First, Middle Initial, Last.) Ronald E. Elbe										
AMSTA-AR-CCL-F	c. TYPED NAME (First, Middle Initial, Last) KONAID E. EIDE									
d. TITLE	c. SIGNAPORE 6. DATE SIGNED									
Chief, Cmbt Spt & Sm Cal Wpn Sys Div	7 mall 92/12 (YYMMDD) Q 081 0905									
15.a. ACTIVITY ACCOMPLISHING REVISION	b. REVISION COMPLETEDS (SIGNATURE) C. DATE SIGNED									
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ENGINEERING CHANGE PROPOSAL (ECP)				CP),	PA	GE 1	1. DATE (YYMMDD) 010502			Form Approved OMB No. 0704-0188		188
Public reporting burden for	this collection of ir	nformation is estimated to average	2 hour	per res	ponse	, including the tim	e for revi	ewing ins	tructions,	2.PROCUR	NG	
comments regarding this b	urden estimate or a	d maintaining the data needed an ny other aspect of this collection	of infor	mation	inch	iding suggestions	for reduc	ing this b	on. Send	ACTIVITY L/S		20
1204, Arlington VA 22202	ngton Headquarters: -4302 and to the Of	Services, Directorate for Informati fice of Management and Budget P	on Ope	rations of Red	and I	Reports, 1215 Jeff Project (0704-01	erson Dav	vis Highw	ay, Suite			29
PLEASE DO NOT R	ETURN YOUR	COMPLETED FORM TO	EITHE	ER OF	TH	IESE ADDRES	SES R	FTIRN	COM-	3. DODAAG	3	
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4. ORIGINATOR		b. ADDRESS (Street, C	ity, Sta	ate, Zi	ip C	ode)	5. CL	ASS OF	ECP			
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.50CALMG	26978	BMG, CAL.50:M2							CATED	ر کی	IKOL	,,,,,,
d. ECP NO.			e. T	YPE		f. REV	10. O			NFIG. ITEM	AFF	ECTED
0075-E-0009			1	F				YES		X NO)	
11. SPECIFICATION	7				_	DRAWINGS A	AFFECT	ED				
a. SYSTEM	CAGE Code	Specification/Document No		Rev		CAGE Code			Number		Rev	NOR
b. DEVELOPMENT					<u> </u>	19205	<u> </u>	5(13516			
c. PRODUCT			\dashv		<u> </u>							┝┷╌┤
13. TITLE OF CHA			L		Ь						· ·	<u>-</u>
Material clarific	ation of Helica	al Compression Spring								• :		MA)
14. CONTRACT NO	D. AND LINE I	ГЕМ	T	15. F	ROC	CURING CONT	TRACTI	NG OF	FICER			2
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16. CONFIGURATION		MENCLATURE				MINIOTA-LC.	COCA			17. IN P		
BMG, CAL.50:	M2 HB									Y X		ON [
18. ALL LOWER L	EVEL ITEMS A	AFFECTED								1,71		-
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Spring, Helical	Compression				ı	5013516				5-00- 5 01-35	16	ł
19. DESCRIPTION C												
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382,000 psi.												
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None c. ESTIMATED KIT	DELIVERY SO	CHEDULE		1	N/A	ATION OF SH	IP/VFH	CLEN	IIMBER	S AFFECTE	<u> </u>	
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Arlington VA 22202-4302 and to the Office of Mana PLEASE DO NOT RETURN YOUR COMPI	3. DODACC				
FORM TO THE GOVERNMENT ISSUING	CONTRACTING	OFFICER FOR TH	IE CONTRACT/	PROCURING ACTIVITY	
NUMBER LISTED IN ITEM 2 OF THIS FOR		eet, City, State, Zi		5. CAGE CODE	6, NOR NO.
4. ORIGINATOR a. TYPED NAME(First, Middle Initial,					
Last)	20	91 NORTHSTR	EET	26978 7. CAGE CODE	5013516 8. DOCUMENT NO.
GENERALDYNAMICS ARMAMENTSYSTEMS	L.	ACO, MAINE		19205	5013516
9. TITLE OF DOCUMENT	<u> </u>		10. REVISION		11. ECP NO.
	ion		a. CURRENT	b. NEW]
Spring, Helical Comp		COD A PRI ICO	₽ [\	<u> </u>	0075-E-0009
12. CONFIGURATION ITEM (OR SYST	EM) TO WHICH	ECP APPLIES			ļ
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(2) Revised docum			• •		
				revised document to: ME (First, Middle Initial,	T act)
b. ACTIVITY AUTHORIZED TO APPRO	C L-F	K UUVEKNMEN	C. TYPED NAMES		ELBE
Acmaid: E. Elbe Chief, CCAC Prod & Field Spt Te	em	e. SIGNATURE	112	effe	f. DATE SIGNED (YYMMDD)
15.a. ACTIVITY ACCOMPLISHING RE	VISION	b. REVISION CO	OMPLETED (Sig	nature)	c. DATE SIGNED (YYMMDD)
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DD Form 1695, APR 92

<u>DISTRIBUTION STATEMENT A.</u> APPROVED FOR PUBLIC RELEASE; DISTRIBUTION IS UNLIMITED.

ENGINEE	RING CH	ANGE PROPOSAL	(E	CP),	PAGE 1		010611 1. 010611		Form App. OMB No.		188
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4. ORIGINATOR		b. ADDRESS (Street, Ci	ty, St	tate, Zi	ip Code)	5.	CLASS OF	ECP			
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GENERALDYN. ARMAMENTSY		SACO, ME 04072	. .			6.	JUST. COD	E	7. PRIORIT	Y	
8. ECP DESIGNATION						9.	P BASELINE	AFFEC	TED		
a. MODEL/TYPE b50CALMG	CAGE CODE 26978	c. SYSTEM DESIGNATE BMG, CAL.50:M2	TION				FUNCT		X	PROD	UCT
d. ECP NO. 0075-E-0010				YPE F	f. REV	10	OTHER S	YS./COI	NFIG. ITEM:		CTED
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a. SYSTEM b. DEVELOPMENT					19205		55	64278			<u> </u>
c. PRODUCT			\dashv		-						
13. TITLE OF CHAN	IGE										'
Dimensional class	rification of lo	cation of 7° angle									. ₹
14. CONTRACT NO.	AND LINE IT	ЕМ		15. P	ROCURING	CONTRA	ACTING OFF	ICER			7
DAAE20-00-D-0	075/0001 LIN	EITEM 0001	ļ	a. NAME (First, Middle Initial, Last) Kristan A. Mendozá b. CODE AMSTA-LC-CSCA c. TELEPHONE NO. 309-782-0243							
16. CONFIGURATIO	N ITEM NOM	ENCLATURE		b. CC	DE AMSTA	-LC-CS	CA Ic.	ELEPHC	17. IN P		
BMG, CAL.50: N									Y Y		סא ד
18. ALL LOWER LE	VEL ITEMS A	FFECTED							1 22 1		•
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Lever, Belt Feed					5564278			100	5-00-556-42	78	l
19. DESCRIPTION OF This ECP propo See attached NO 20. NEED FOR CHAN	ses to clarify OR for propos	the location of the 7° anged changes.	gle fo	eature	e (Zone C7) l	by locat	ting a point	on the	feature.		
The current dim applies at the the	ensional cal corectical int ic point for o	lout is ambiguous in ta ersection of sharp edge letermining the location	es or	the ta	ingent point	t of the a ature.	radius. The	e prop	osed dime	nsioni	C5) ing
N/A 23. RETROFIT		I SERIAL NUMBER		22.	N/A	PRODU	CHON DEL	IVEKI	SCHEDULE		
a. RECOMMENDED None	ITEM EFFECT	IVITY			SHIP/VEHICLI	E CLASS	S AFFECTEI)			
c. ESTIMATED KIT	DELIVERY SC	HEDULE		d.	N/A LOCATION O N/A	F SHIP/	VEHICLE N	UMBER	S AFFECTE	D	
24. ESTIMATED COS N/A	T/SAVINGS U	NDER CONTRACT			ESTIMATED N/A	NET T	OTAL COST	rs/savi	NGS	, <u>.</u>	
26. SUBMITTING AC a. AUTHORIZED SI		8 Chapalile		ъ.	TITLE	ian Mar					
2. APPROVAL DIST				1	Configurati	ion Mar	nager				
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g. APPROVALW/MC APPROVED DISAPPROVED DD Form 1692, APR 9	h. GOVER	NMENT ACTIVITY			APPROVE	Buv D FOR	PUBLIC		TE SIGNED		IMDD)
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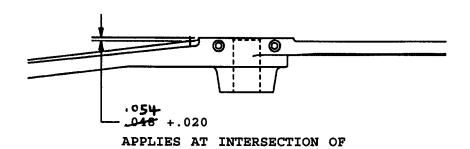
NOTICE OF	REVISION (NOR)		1. DATE	Form Approved
This revision described below has			(YYMMDD)	OMB No. 0704-0188
			010611	
Public reporting burden for this collection of informs searching existing data sources, gathering and maintain	tion is estimated to average 2 hour	r per response, including the ti	me for reviewing instructions,	
regarding this burden estimate or any other aspect of	this collection of information, inclu	uling suggestions for reducing	this hurden to Department of	
Defense, Washington Headquarters Services, Direct Arlington VA 22202-4302 and to the Office of Mana	gement and Budget. Paperwork Re	eduction Project (0704-0188).	Washington, DC 20503.	
PLEASE <u>DO NOT</u> RETURN YOUR COMPI	ETED FORM TO EITHER (OF THESE ADDRESSES.	RETURN COMPLETED	3. DODACC
FORM TO THE GOVERNMENT ISSUING NUMBER LISTED IN ITEM 2 OF THIS FOI	CONTRACTING OFFICER	FOR THE CONTRACT/F	ROCURING ACTIVITY	
4. ORIGINATOR	b. ADDRESS (Street, City, S	State 7in Code)	& CACE CODE	6. NOR NO.
a. TYPED NAME(First, Middle Initial,	o. Addiction (Succi, City,)	ome, Lip Code)	5. CAGE CODE 26978	
Last) GENERALDYNAMICS	291 NORT	HSTREET		5564278
ARMAMENTSYSTEMS		AINE 04072	7. CAGE CODE	8. DOCUMENT NO.
9. TITLE OF DOCUMENT		10. REVISION I	19205 ETTER	5564278
		a. CURRENT	b. NEW	11. ECP NO.
Lever, Belt Feed		K		0075-E-0010
12. CONFIGURATION ITEM (OR SYST	EM) TO WHICH ECP APPI	LIES		
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14. THIS SECTION FOR GOVERNMENT	USE ONLY			
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d. TITLERonate S. Elbe Chief, CCAC Prod & Field S	e. SIGNAT	_	+ + + + + + + + + + + + + + + + + + +	f. DATE SIGNED (YYMMDD)
15.a. ACTIVITY ACCOMPLISHING REVI		ON COMPLETED (Signat	, , , ,	c. DATE SIGNED
ACCOM DISTRICT REVI	J. REVISIC	COMITETED (SIRING	u.c.,	(YYMMDD)
			1	1

DD Form 1695, APR 92

DISTRIBUTION STATEMENT A. APPROVED FOR PUBLIC RELEASE; DISTRIBUTION IS UNLIMITED.

NOTICE OF REVISION (NOR) Continuation Sheet NOR CONTINUATION SHEET 2 OF 2 ORIGINATOR NAME AND ADDRESS CAGE CODE DATE NOR. NO. SACO DEFENSE CORP. DOCUMENT NUMBER 26978 PAN 291 NORTH STREET, SACO, ME. 04072 --- 5564278 DESCRIPTION OF REVISION ECP NO. 0075-E-0010

.054
3. Zone C6: Add ",048 +.020 applies at intersection of .80 -.01 and 2°40' ±0°30'"



.80 -.01 AND 2°40' ±0°30'

DISTRIBUTION STATEMENT A: UNLIMITED

REQUEST	FOR DEVIA	TION/WAI	VER (RFD	/RFW)	1. DATE (YYMMDD) 010801		Form App OMB No.	roved 0704-0188
Public reporting burden for						g the time for reviewing		URING ACTIV	TTY
instructions, searching ex	isting data sources, gath	ering and maintainin	g the data needed a	nd complet	ing and re	viewing the collection of	I NUMB	ER	
information. Send comme reducing this burden, to D							L	5613	(6
Jefferson Davis Highway	Suite 1204, Arlington						3. DODA		
Project (0704-0188) Was PLEASE DO NOT F		MPI ETED EOE	M TO FITHER	OF THE	SF ADI	DRESSES RETURN			
COMPLETED FORM									
4. ORIGINATOR			et, City, State, Zip (5. (X o	ne)	
a TYPED NAME (Firs	t. Middle Initial.	1	,,,,,,,	,			<u> </u>	IATION X	WAIVER
Last) General			291 NO	RTH S	TREET		6. (X o		
	nt Systems		SACO,	ME 0	1072		MA		CRITICAL
7. DESIGNATION FOR	DEVIATION / WAIVE	:R			BASELI	NE AFFECTED	9. OTHE	R SYSTEMS/C	ONFIGU-
a. MODEL/TYPE	b. CAGE CODE	c. SYS. DESIG.	d. DEV/WAIVER	NO.	FUNC		RATION	ITEMS AFFEC	TED
.50 CAL M.G.	26978	M2	0075-W-0	019		DUCT	YI	ES X	NO
10. TITLE OF DEVIATE	ON/WAIVER								
Waive M2 B	arrel Suppo:	rts							
11. CONTRACT NO. AL	ND LINE ITEM			12. PROC	URING C	CONTRACTING OFFICE	ER		
חבשמגת ב	-D-0075/0001	CLIN C	0001			iddle Initial, Last) Kr			
DAREZU-00-	D-00/3/0001	CDIM (b. COD	AMS?	TA-LC-CSCA		ONE 309-	782-0243
13. CONFIGURATION I	TEM NOMENCLATUR	LE				ON OF DEFECT	NO.		
.50 CAL M.	.G. M2			a. CD NO).	b. DEFECT NO.		CLASSIFICAT	T1
15. NAME OF LOWEST		EEECTUR		1		IA DADTIO OF TH	MINO		CRITICAL
1		rrecied				16. PART NO. OR TY	PE DESIGI	MALION	
Support, E	Barrel					5504091			
17. EFFECTIVITY							18. RECUR	RING DEVIA	TION / WAIVER
NA.							YES	X	мо
19. EFFECT ON COST/	PRICE			20. EFFE	CT ON DI	ELIVERY SCHEDULE			
(\$0)				No.	one				
21. EFFECT ON INTEGR	RATED LOGISTICS SU	PPORT, INTERFAC	E OR SOFTWARE						
None									
22. DESCRIPTION OF D	EVIATION / WAIVED								
22. DESCRIPTION OF D	EVIATION/ WAIVER							L. ,	
		See Cont:	inuation	Sheet	t				-
								:	
								1	
23. NEED FOR DEVIAT	ION / WAIVER								S
Markings ar	e on existin	ng GDAS-SA	.CO owned t	toolir	ıg.				
								مر	29
24. CORRECTIVE ACTI	ONTAKEN								
The markin	gs will be	removed	from too	ling	for	all future	cont	racts.	
i	•								
									
25. SUBMITTING ACTIV									
a. TYPED NAME (Firs	t, Middle Initial, Last)	b. TITLE				c. SIGNATURE			
Sterlin C. C	lockedile	Configu	ation Man	ager		201		, ,	
						1000	Leel	<u> </u>	
26. APPROVAL / DISM	IFFROVAL	a. RECOMMEND		PPROVAL		DISAPPRO	VAL		
b. APPROVAL		c. GOVERNMENT	ACTIVITY						
APPROVED	DISAPPROVED	- 0.00						LEDAT	E SIGNED
d. TYPED NAME (First	L, Middle Initial, Last)	e. SIGNATURE						(YYM	
								,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	•
g. APPROVAL		L COVERNO	A COTTO					i	
APPROVED	DISAPPROVED	L GOVERNMENT	ROEC, AMS	TA-AFL	CCL-F				
I. TYPED NAME (First,		j. SIGNATURE			·			k. DAT	E SIGNED
Ronald E. Elba	,,	797	- /		-1	316		(YYM)	ADD)
Chief. CCAC Pr	nd & Flow Smi	Moom /	M		4	1100			05/090
DD Form 1604 APP		000					T	 	

DD Form 1694, APR 92

STATEMENT C, GOV'T AND CONTRACTORS, (ARDEC, AMSTA-AR-ESW, ROCK ISLAND, IL.)

Block 22. Description of Deviation/Waiver (Cont'd)

This waiver requests acceptance of 952 Barrel Supports which have process control markings on the side opposite the part number and MFR code ident markings. The additional markings are not specified on the current drawing. The markings are shown below.

